



DIFFERENTIAL TEMPERATURE CONTROLLER Sleek 924D

INTRODUCTION

Temperature indicators and controllers play an important part in any process industry. Quick and accurate measurement and control of a process temperature will improve the final product quality, reliability and reduce rejection. Temperature indication and control is therefore one of the prime considerations in any process industry.

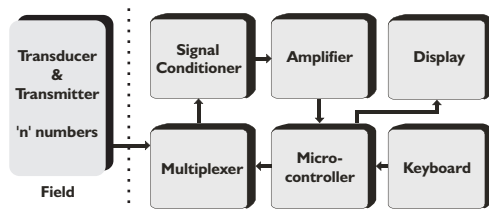
The Sleek 924D is a On / Off type Digital Differential Temperature Controller designed for fast and accurate measurement and control. The instrument is designed using highly reliable electronic components. Process temperature is displayed directly in digits, giving better resolution compared to analog indicator. The Sleek 924D accepts 2 Pt - 100 sensors (3 Wire) as the inputs. Input No - 1, Input No - 2 and Differential Temperatures can be monitored with the help of scrolling display. The Differential Temperature and High temp. alarm can be set using the keypads provided on the front panel.

The instrument is immune to mechanical vibrations. Even the mounting position will not affect the



measurement accuracy. Use of highly reliable electronic components with low tempco ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions. The large bright RED LED seven segment display allows long distance readability. Use of highly reliable electronic components with low temperature coefficient ensure long and trouble free service. The instrument is tested for its performance under various climatic conditions.

PRINCIPLE OF OPERATION



The Sleek 924D is based on the principle high input impedance amplifier feeding a microcontroller followed by a relay and an analog to digital convertor. The input signals namely the reference and variable generated by the transducers are fed to a sensor compensation circuit where lead resistance compensation in case of Pt-100 is achieved. Duly compensated signal is fed to a signal conditioning amplifier, output of which is given to microcontroller and digital display. The microcontroller generates a differential signal i.e. variable minus reference. This signal is used to control the relay action as per the desired value (Set point).

The linearisation of the input signal from the transducer is done by hardware in the input circuit. This gives a standardized signal to the analog to digital convertor which drives the LED display, indicating the temperature directly.

APPLICATION

The Sleek 92 series temperature controllers can be used in almost any industry, laboratory etc. where accurate temperature control is needed to be carried out.

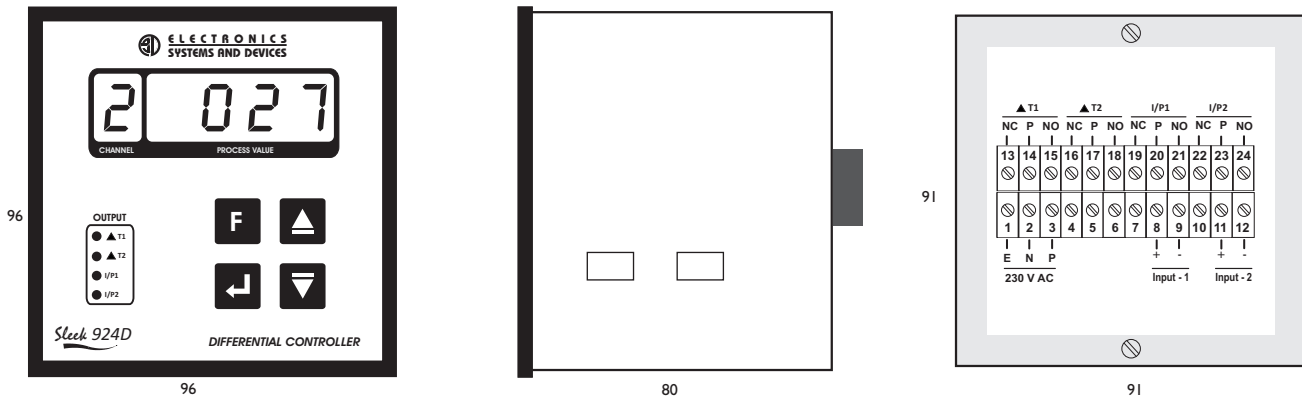
FEATURES

- ✓ Proven trouble free field performance
- ✓ Highly compact
- ✓ Dust and vermin proof enclosure with epoxy powder coating
- ✓ LED display gives better readability at long range
- ✓ Fast response time
- ✓ Highly accurate
- ✓ High temperature alarm
- ✓ Designed for Pt-100, Thermocouples and 4 - 20 mA input
- ✓ Maximum MTBF and minimum MTTR
- ✓ Feather touch push buttons
- ✓ Wide supply variation and environmental band
- ✓ User friendly programming

SPECIFICATIONS

Model	: Sleek 924D	Sensor break indication	: Up scale [O P E N]
Number of inputs	: Two	Input impedance	: < 10 Mohms, (only for T/C input)
Range	: 0 to 1200°C	Setpoints	: Four (Two on difference of input 1 - input 2, One on input no. 1 & One on input 2)
Input	: K type thermocouple	Control action	: ON / OFF
Indication	: 5 digit seven segment 12.5 mm RED LED (1 for channel number, 4 for process value)	Set point Adjust	: Using 4 keys membrane keypad
Indication accuracy	: +/- 0.25 % of full scale +/- 1 digit	On / Off hysteresis	: Programmable from 0.1 to 9.9 °C
Least count	: 1°C	Relay output	: 4 sets of potential free relay change over contacts rated 5 Amp resistive at 230 V AC per setpoint
Power supply	: 24 V DC, +/- 10 %	Relay logic	: User selectable high or low
Relative humidity	: 90 % non condensing	Relay ON indication	: 3 mm RED LED per setpoint
Ambient temperature	: 0 to 55°C	Sensor break protection	: Relay 'Off' (Relay 'On' on demand)
Channel skip	: By setting scan time as zero	Power consumption	: 6 VA
Scan time	: Individually adjustable from 0-99 seconds	Enclosure	: Mild steel CRCA sheet with powder coating
Programming	: Using 4 keys membrane keypad	Termination	: Screwed type suitable for 2.5mm ² wire
Keypad Lock	: Unit is password protected. Default password 134.	Front facia	: ABS plastic having size 96 x 96 mm
Amb. Temp. Compensation: 0 to 55 °C		Mounting	: Flush panel
Accuracy deviation due to		Panel cutout	: 92 x 92mm
a) Temperature change	: +/- 0.002 % / °C, ref at 25 °C	Weight	: 700 grams approximately
b) Supply variation	: +/- 0.001 % / V		

INSTALLATION



ORDERING INFORMATION

SLEEK 924D

X1

Input
1 - Pt - 100
2 - J type T/C
3 - K type T/C
4 - R type T/C
5 - S type T/C
6 - 0 to 20 mA
7 - 4 to 20 mA
8 - 0 to 2V DC
9 - Other

X2

Range
0 - -100 to 200 °C
1 - 0 to 400 °C
2 - 0 to 100 %
3 - 0 to 600 °C
4 - 0 to 1200 °C
5 - 0 to 1600 °C
6 - Other

X3

Power Supply
1 - 230 V AC
2 - 110 V AC
3 - 48 V AC
4 - 24 V AC
5 - 24 V DC
6 - Other

Input	Standard Ranges in °C	
Pt-100	-100 - 200	0 - 400
J	0 - 400	0 - 600
K	0 - 400	0 - 1200
R, S	0 - 1600	
mA / mV	0 to 100 % or process value	

Ordering eg. Sleek 924D - 111
 Differential Temp. Cont. Sleek 92D
 Input - Pt - 100 (1)
 Range - 0 °C to 400 °C (1)
 Power Supply - 230 V AC (1)

ALSO SELECT
ESD ...

BACK END

- ✓ Pt - 100
- ✓ Thermocouples
- ✓ Thermowells
- ✓ Compensating Cables

SAME RANGE

- ✓ Dual Channel Controllers
- ✓ Supersize Controllers
- ✓ PI Controllers
- ✓ Field Mounting Controllers
- ✓ Profile Controllers

FRONT END

- ✓ Alarm Annunciators
- ✓ Automation Panels



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