

ELECTRONICS SYSTEMS AND DEVICES

Process Control Instrumentation

mA to mV Simulator ESD 135

INTRODUCTION

Highly precise, accurate and flexible control is the heart of any modern process control system. It is obvious that for a process to be accurately monitored and controlled, the instruments used must be highly accurate and precise. Here comes into picture the need of a calibrator (or simulator as one may prefer to call it). A simulator is nothing but an instrument which 'simulates' certain signals that may occur in a process control system. These signals represent the signals that will actually occur in a process. By referring to the standard charts corresponding signals are fed to the instrument and the instrument is adjusted to achieve the desired end results. This process is called Calibration.

It is evident then, that 'the performance of an instrument is greatly dependent upon it's calibration'. The $\mbox{ESD 135}$ simulator model has been developed for calibration of process control instruments having current or voltage



The ESD simulator is based on the principle of a highly stable current source and highly stable resistance excited by current.

The generated mA / mV signal is fed to a high precision ADC which converts the signal to digital form and a digital indication is obtained on the display.



inputs. It can also calibrate milliampere and millivolt sources. A highly stable and accurate signal is available for calibration. The ESD135 simulator has traceability to international standards.

The instrument is immune to mechanical vibrations. Even it's mounting position will not affect the accuracy. Use of highly reliable electronic components with low tempco ensure faithful operation and long, trouble free service. The instrument is tested for its performance under various climatic conditions.

APPLICATION

The ESD 135 mA / mV simulator can be used in almost any industry, laboratory etc. where accurate simulation of signal is needed to be carried out.

FEATURES

- ✓ Certified accuracy which has traceability to international test standards
- ✓ Facility for mV / mA measurement & sourcing
- ✓ Proven trouble free field performance
- ✓ Highly compact
- ✓ Highly stable output
- Dust and vermin proof enclosure with epoxy powder coating
- ✓ Fast response time
- ✓ Designed for Pt-100 and thermocouple input
- Maximum MTBF and minimum MTTR
- ✓ LED display gives better readability at long range

SPECIFICATIONS

| Model | : ESD 135 | Power consumption | : 5 VA | | | | |
|--|---|--------------------|---|---|----------------|---|----------------|
| Ranges | : Refer chart below (other on demand) | Transmitter supply | : 24 V DC @ 30mA | | | | |
| Indication | : 4 & ½ digit 7 segment RED LED display | Front facia | : ABS plastic suitable for IP 55 having | | | | |
| Display selection | : By using 4 way selector switch | | size 144 | x 72 m | m | | |
| | between mV / mA source & sink | Dimensions | : 144 x 72 x 145 mm | | | | |
| Indication accuracy | : +/- 0.1 % of full scale +/- 1 digit | Mounting | : Table top | | | | |
| Least count | : Refer chart below (other on demand) | Enclosure | : Mild steel CRCA sheet with powder | | | | |
| Power supply | : 230 V AC, +/- 10 %, 50 Hz with earth | | coating | | | | |
| Relative humidity | : Less than 90 % non condensing | Termination | : Screwed type suitable for 2.5mm ² wire | | | | |
| Ambient temperature | : 0 to 55°C | Weight | : 700 grams approximately | | | | |
| Accuracy deviation due to | | MV | | MA | 1A | | |
| a) Temperature change b) Supply variation | : +/- 0.002 % /°C, ref at 25°C : +/- 0.001 % / V | | SPECS MODE | Range | Least count | Range | Least count |
| Recalibration (if reqd) | : By zero & span potentiometers inside | | Source th mode tu | -60mV nrough ten urns otentiometer | 0.01 mV | 0-30mA through ten turns potentiometer | 0.01 mA |
| | | | Sink 0 mode | - 199.99mV | 0.01 mV | 0 - 30mA | 0.01 mA |

INSTALLATION



Unspecified dimensions are in mm. Photos not to the scale. Due to continuous development above details are likely to change.